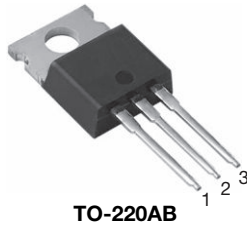
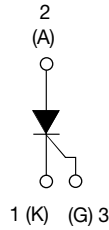




## Thyristor High Voltage, Phase Control SCR, 25 A



TO-220AB



### FEATURES

- Designed and qualified according to JEDEC-JESD47
- 125 °C max. operating junction temperature
- Material categorization:  
For definitions of compliance please see [www.vishay.com/doc?99912](http://www.vishay.com/doc?99912)



RoHS COMPLIANT HALOGEN FREE Available

### APPLICATIONS

- Typical usage is in input rectification crowbar (soft start) and AC switch in motor control, UPS, welding, and battery charge.

### DESCRIPTION

The VS-25TTS... high voltage series of silicon controlled rectifiers are specifically designed for medium power switching and phase control applications. The glass passivation technology used has reliable operation up to 125 °C junction temperature.

| PRODUCT SUMMARY   |                   |
|-------------------|-------------------|
| Package           | TO-220AB          |
| Diode variation   | Single SCR        |
| $I_{T(AV)}$       | 16 A              |
| $V_{DRM}/V_{RRM}$ | 800 V, 1200 V     |
| $V_{TM}$          | 1.25 V            |
| $I_{GT}$          | 45 mA             |
| $T_J$             | - 40 °C to 125 °C |

| OUTPUT CURRENT IN TYPICAL APPLICATIONS   |                     |                    |       |
|--|---------------------|--------------------|-------|
| APPLICATIONS   | SINGLE-PHASE BRIDGE | THREE-PHASE BRIDGE | UNITS |
| Capacitive input filter $T_A = 55$ °C, $T_J = 125$ °C, common heatsink of 1 °C/W | 18                  | 22                 | A     |

| MAJOR RATINGS AND CHARACTERISTICS |                     |             |       |
|-----------------------------------|---------------------|-------------|-------|
| PARAMETER                         | TEST CONDITIONS     | VALUES      | UNITS |
| $I_{T(AV)}$                       | Sinusoidal waveform | 16          | A     |
| $I_{RMS}$                         |                     | 25          |       |
| $V_{RRM}/V_{DRM}$                 |                     | 800/1200    | V     |
| $I_{TSM}$                         |                     | 320         | A     |
| $V_T$                             | 16 A, $T_J = 25$ °C | 1.25        | V     |
| dV/dt                             |                     | 500         | V/μs  |
| dI/dt                             |                     | 150         | A/μs  |
| $T_J$                             |                     | - 40 to 125 | °C    |

| VOLTAGE RATINGS              |   |  |                                   |
|------------------------------|---|--|-----------------------------------|
| PART NUMBER                  | $V_{RRM}$ , MAXIMUM PEAK REVERSE VOLTAGE<br>V | $V_{DRM}$ , MAXIMUM PEAK DIRECT VOLTAGE<br>V | $I_{RRM}/I_{DRM}$ AT 125 °C<br>mA |
| VS-25TTS08PbF, VS-25TTS08-M3 | 800   | 800  | 10                                |
| VS-25TTS12PbF, VS-25TTS12-M3 | 1200  | 1200   |                                   |



| <b>ABSOLUTE MAXIMUM RATINGS</b>                       |                 |   |                                   |      |               |    |
|---|-----------------|---|-----------------------------------|------|---------------|----|
| PARAMETER   | SYMBOL          | TEST CONDITIONS   | VALUES                            |      | UNITS         |    |
|   |                 |   | TYP.                              | MAX. |               |    |
| Maximum average on-state current                      | $I_{T(AV)}$     | $T_C = 93\text{ }^\circ\text{C}$ , 180° conduction half sine wave                                   | 16                                |      | A             |    |
| Maximum RMS on-state current                          | $I_{RMS}$       |   | 25                                |      |               |    |
| Maximum peak, one-cycle, non-repetitive surge current | $I_{TSM}$       | 10 ms sine pulse, rated $V_{RRM}$ applied   | 270                               |      |               |    |
|   |                 | 10 ms sine pulse, no voltage reapplied  | 320                               |      |               |    |
| Maximum $I^2t$ for fusing                             | $I^2t$          | 10 ms sine pulse, rated $V_{RRM}$ applied   | 365                               |      | $A^2s$        |    |
|   |                 | 10 ms sine pulse, no voltage reapplied  | 515                               |      |               |    |
| Maximum $I^2\sqrt{t}$ for fusing                      | $I^2\sqrt{t}$   | $t = 0.1$ to 10 ms, no voltage reapplied  | 5152                              |      | $A^2\sqrt{s}$ |    |
| Maximum on-state voltage drop                         | $V_{TM}$        | 16 A, $T_J = 25\text{ }^\circ\text{C}$  | 1.25                              |      | V             |    |
| On-state slope resistance                             | $r_t$           | $T_J = 125\text{ }^\circ\text{C}$   | 12.0                              |      | $m\Omega$     |    |
| Threshold voltage                                     | $V_{T(TO)}$     |   | 1.0                               |      | V             |    |
| Maximum reverse and direct leakage current            | $I_{RM}/I_{DM}$ | $V_R = \text{Rated } V_{RRM}/V_{DRM}$   | $T_J = 25\text{ }^\circ\text{C}$  | 0.5  |               | mA |
|   |                 |   | $T_J = 125\text{ }^\circ\text{C}$ | 10   |               |    |
| Holding current                                       | $I_H$           | Anode supply = 6 V, resistive load, initial $I_T = 1$ A, $T_J = 25\text{ }^\circ\text{C}$           | -                                 | 150  |               |    |
| Maximum latching current                              | $I_L$           | Anode supply = 6 V, resistive load, $T_J = 25\text{ }^\circ\text{C}$                                | 200                               |      |               |    |
| Maximum rate of rise of off-state voltage             | $dV/dt$         | $T_J = T_J \text{ max.}$ , linear to $80\text{ }^\circ\text{C}$ , $V_{DRM} = R_g - k = \text{Open}$ | 500                               |      | $V/\mu s$     |    |
| Maximum rate of rise of turned-on current             | $di/dt$         |   | 150                               |      | $A/\mu s$     |    |

| <b>TRIGGERING</b>                           |             |   |        |       |
|---|-------------|---|--------|-------|
| PARAMETER                                   | SYMBOL      | TEST CONDITIONS   | VALUES | UNITS |
| Maximum peak gate power                     | $P_{GM}$    |   | 8.0    | W     |
| Maximum average gate power                  | $P_{G(AV)}$ |   | 2.0    |       |
| Maximum peak positive gate current          | + $I_{GM}$  |   | 1.5    | A     |
| Maximum peak negative gate voltage          | - $V_{GM}$  |   | 10     | V     |
| Maximum required DC gate current to trigger | $I_{GT}$    | Anode supply = 6 V, resistive load, $T_J = -10\text{ }^\circ\text{C}$ | 60     | mA    |
|   |             | Anode supply = 6 V, resistive load, $T_J = 25\text{ }^\circ\text{C}$  | 45     |       |
|   |             | Anode supply = 6 V, resistive load, $T_J = 125\text{ }^\circ\text{C}$ | 20     |       |
| Maximum required DC gate voltage to trigger | $V_{GT}$    | Anode supply = 6 V, resistive load, $T_J = -10\text{ }^\circ\text{C}$ | 2.5    | V     |
|   |             | Anode supply = 6 V, resistive load, $T_J = 25\text{ }^\circ\text{C}$  | 2.0    |       |
|   |             | Anode supply = 6 V, resistive load, $T_J = 125\text{ }^\circ\text{C}$ | 1.0    |       |
| Maximum DC gate voltage not to trigger      | $V_{GD}$    | $T_J = 125\text{ }^\circ\text{C}$ , $V_{DRM} = \text{Rated value}$    | 0.25   |       |
| Maximum DC gate current not to trigger      | $I_{GD}$    |   | 2.0    |       |

| <b>SWITCHING</b>              |          |                                   |        |         |
|-------------------------------|----------|-----------------------------------|--------|---------|
| PARAMETER                     | SYMBOL   | TEST CONDITIONS                   | VALUES | UNITS   |
| Typical turn-on time          | $t_{gt}$ | $T_J = 25\text{ }^\circ\text{C}$  | 0.9    | $\mu s$ |
| Typical reverse recovery time | $t_{rr}$ | $T_J = 125\text{ }^\circ\text{C}$ | 4      |         |
| Typical turn-off time         | $t_q$    |                                   | 110    |         |



| THERMAL AND MECHANICAL SPECIFICATIONS           |                |                                      |             |            |
|---|----------------|--------------------------------------|-------------|------------|
| PARAMETER                                       | SYMBOL         | TEST CONDITIONS                      | VALUES      | UNITS      |
| Maximum junction and storage temperature range  | $T_J, T_{Stg}$ |                                      | - 40 to 125 | °C         |
| Maximum thermal resistance, junction to case    | $R_{thJC}$     | DC operation                         | 1.1         | °C/W       |
| Maximum thermal resistance, junction to ambient | $R_{thJA}$     |                                      | 62          |            |
| Typical thermal resistance, case to heatsink    | $R_{thCS}$     | Mounting surface, smooth and greased | 0.5         |            |
| Approximate weight                              |                |                                      | 2           | g          |
|   |                |                                      | 0.07        | oz.        |
| Mounting torque                                 | minimum        |                                      | 6 (5)       | kgf · cm   |
|   | maximum        |                                      | 12 (10)     | (lbf · in) |
| Marking device                                  |                | Case style TO-220AB                  | 25TTS08     |            |
|   |                |                                      | 25TTS12     |            |

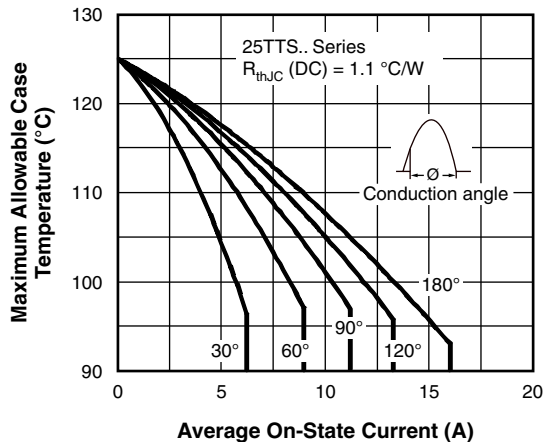


Fig. 1 - Current Rating Characteristics

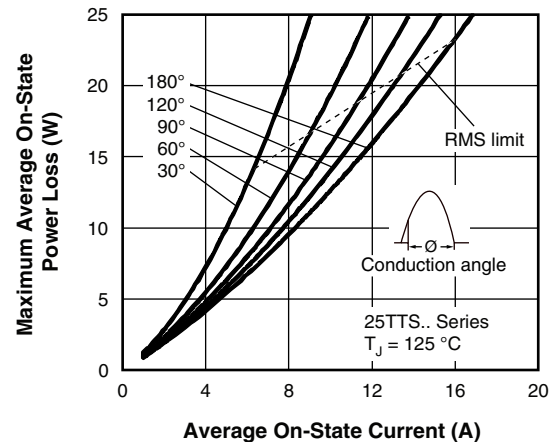


Fig. 3 - On-State Power Loss Characteristics

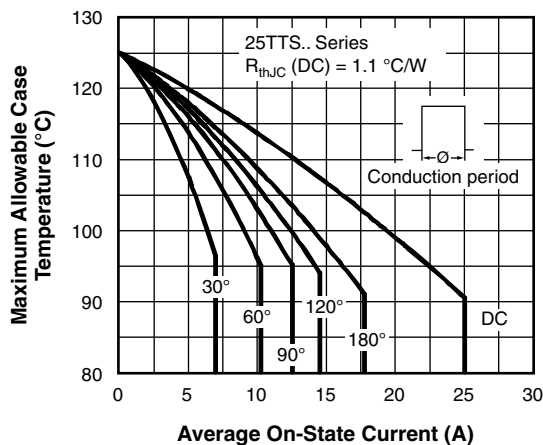


Fig. 2 - Current Rating Characteristics

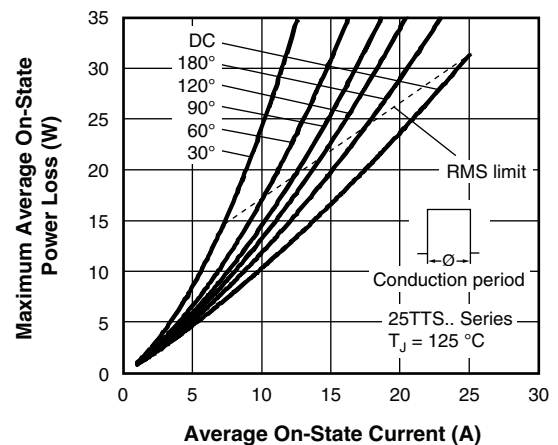


Fig. 4 - On-State Power Loss Characteristics

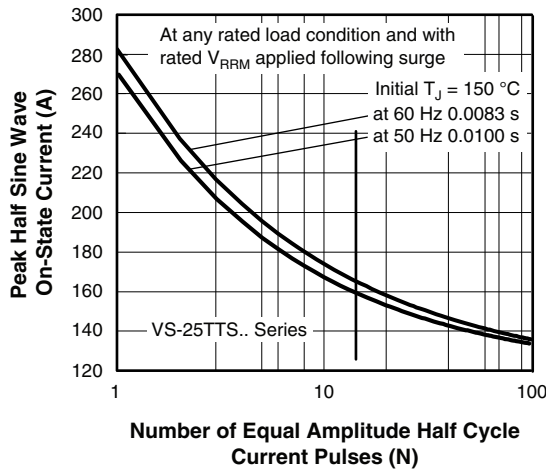


Fig. 5 - Maximum Non-Repetitive Surge Current

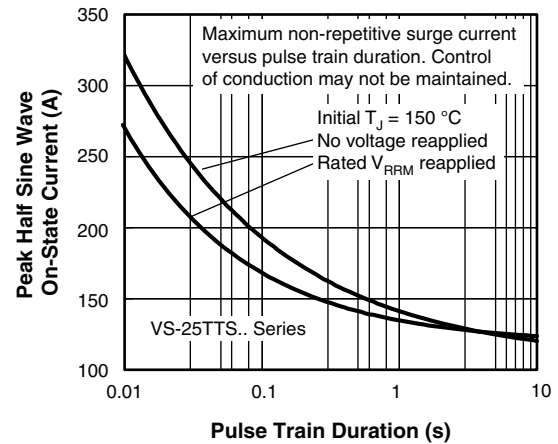


Fig. 6 - Maximum Non-Repetitive Surge Current

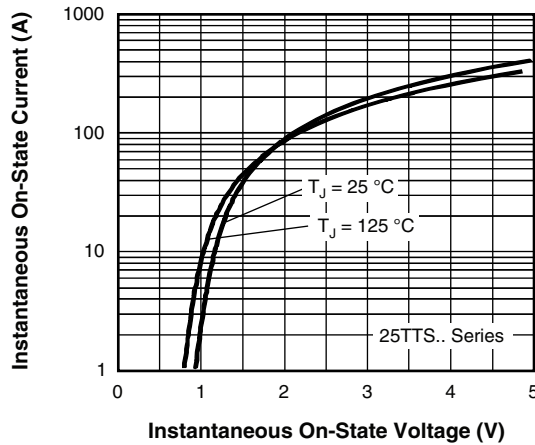


Fig. 7 - On-State Voltage Drop Characteristics

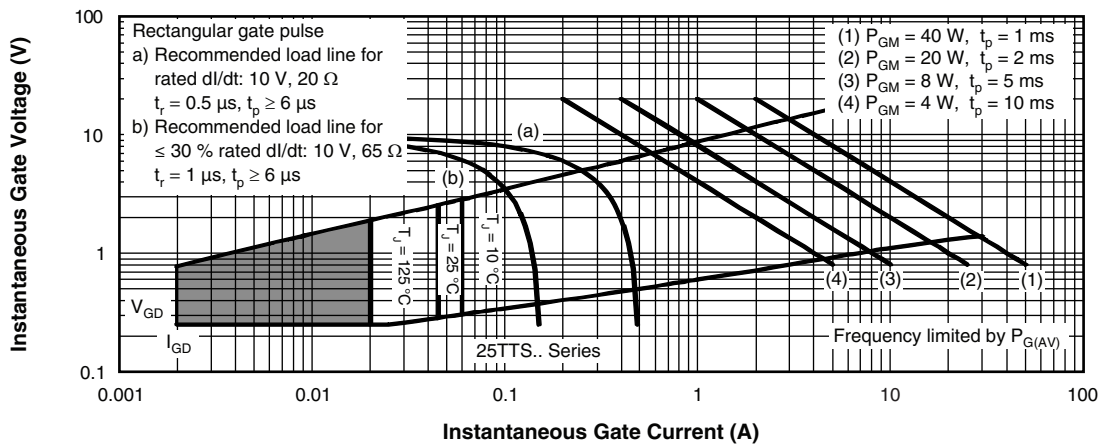


Fig. 8 - Gate Characteristics

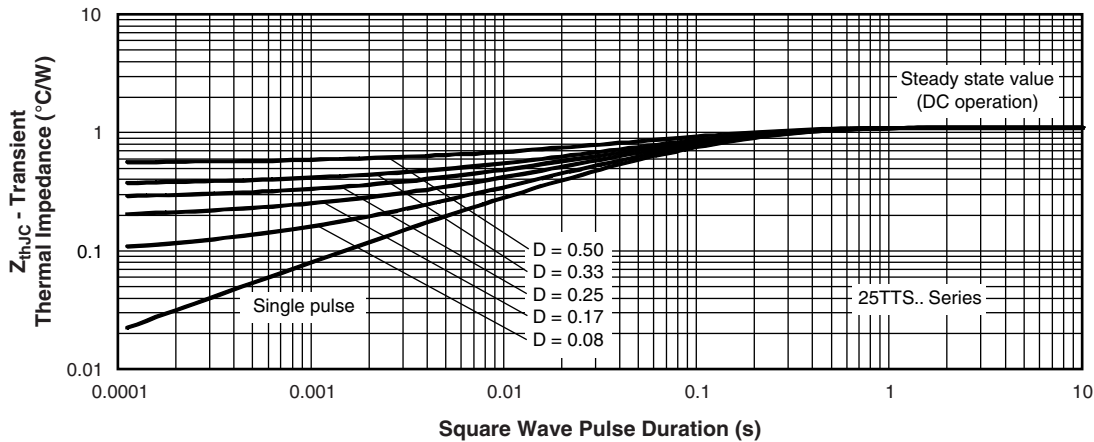


Fig. 9 - Thermal Impedance  $Z_{thJC}$  Characteristics

**ORDERING INFORMATION TABLE**

|             |            |           |          |          |          |           |            |
|-------------|------------|-----------|----------|----------|----------|-----------|------------|
| Device code | <b>VS-</b> | <b>25</b> | <b>T</b> | <b>T</b> | <b>S</b> | <b>12</b> | <b>PbF</b> |
|             | ①          | ②         | ③        | ④        | ⑤        | ⑥         | ⑦          |

- 1** - Vishay Semiconductors product
- 2** - Current rating (25 = 25 A)
- 3** - Circuit configuration:  
T = Single thyristor
- 4** - Package:  
T = TO-220AB
- 5** - Type of silicon:  
S = Standard recovery rectifier
- 6** - Voltage rating 08 = 800 V  
12 = 1200 V
- 7** - Environmental digit:

PbF = Lead (Pb)-free and RoHS compliant

-M3 = Halogen-free, RoHS compliant, and terminations lead (Pb)-free

| <b>ORDERING INFORMATION (Example)</b> |                  |                        |                          |
|---------------------------------------|------------------|------------------------|--------------------------|
| PREFERRED P/N                         | QUANTITY PER T/R | MINIMUM ORDER QUANTITY | PACKAGING DESCRIPTION    |
| VS-25TTS08PbF                         | 50               | 1000                   | Antistatic plastic tubes |
| VS-25TTS08-M3                         | 50               | 1000                   | Antistatic plastic tubes |
| VS-25TTS12PbF                         | 50               | 1000                   | Antistatic plastic tubes |
| VS-25TTS12-M3                         | 50               | 1000                   | Antistatic plastic tubes |

| <b>LINKS TO RELATED DOCUMENTS</b> |              |  |
|-----------------------------------|--------------|--|
| Dimensions                        |              | <a href="http://www.vishay.com/doc?95222">www.vishay.com/doc?95222</a> |
| Part marking information          | TO-220AB PbF | <a href="http://www.vishay.com/doc?95225">www.vishay.com/doc?95225</a> |
|                                   | TO-220AB -M3 | <a href="http://www.vishay.com/doc?95028">www.vishay.com/doc?95028</a> |

## TO-220AB

### DIMENSIONS in millimeters and inches



#### Lead assignments

#### Diodes

1. - Anode/open
2. - Cathode
3. - Anode

Conforms to JEDEC outline TO-220AB

| SYMBOL   | MILLIMETERS |       | INCHES     |       | NOTES |
|----------|-------------|-------|------------|-------|-------|
|          | MIN.        | MAX.  | MIN.       | MAX.  |       |
| A        | 4.25        | 4.65  | 0.167      | 0.183 |       |
| A1       | 1.14        | 1.40  | 0.045      | 0.055 |       |
| A2       | 2.56        | 2.92  | 0.101      | 0.115 |       |
| b        | 0.69        | 1.01  | 0.027      | 0.040 |       |
| b1       | 0.38        | 0.97  | 0.015      | 0.038 | 4     |
| b2       | 1.20        | 1.73  | 0.047      | 0.068 |       |
| b3       | 1.14        | 1.73  | 0.045      | 0.068 | 4     |
| c        | 0.36        | 0.61  | 0.014      | 0.024 |       |
| c1       | 0.36        | 0.56  | 0.014      | 0.022 | 4     |
| D        | 14.85       | 15.25 | 0.585      | 0.600 | 3     |
| D1       | 8.38        | 9.02  | 0.330      | 0.355 |       |
| D2       | 11.68       | 12.88 | 0.460      | 0.507 | 6     |
| E        | 10.11       | 10.51 | 0.398      | 0.414 | 3, 6  |
| E1       | 6.86        | 8.89  | 0.270      | 0.350 | 6     |
| E2       | -           | 0.76  | -          | 0.030 | 7     |
| e        | 2.41        | 2.67  | 0.095      | 0.105 |       |
| e1       | 4.88        | 5.28  | 0.192      | 0.208 |       |
| H1       | 6.09        | 6.48  | 0.240      | 0.255 | 6, 7  |
| L        | 13.52       | 14.02 | 0.532      | 0.552 |       |
| L1       | 3.32        | 3.82  | 0.131      | 0.150 | 2     |
| $\phi P$ | 3.54        | 3.73  | 0.139      | 0.147 |       |
| Q        | 2.60        | 3.00  | 0.102      | 0.118 |       |
| $\theta$ | 90° to 93°  |       | 90° to 93° |       |       |

#### Notes

- (1) Dimensioning and tolerancing as per ASME Y14.5M-1994
- (2) Lead dimension and finish uncontrolled in L1
- (3) Dimension D, D1 and E do not include mold flash. Mold flash shall not exceed 0.127 mm (0.005") per side. These dimensions are measured at the outermost extremes of the plastic body
- (4) Dimension b1, b3 and c1 apply to base metal only
- (5) Controlling dimensions: inches
- (6) Thermal pad contour optional within dimensions E, H1, D2 and E1
- (7) Dimensions E2 x H1 define a zone where stamping and singulation irregularities are allowed
- (8) Outline conforms to JEDEC TO-220, except A2 (maximum) and D2 (minimum) where dimensions are derived from the actual package outline



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